GOOSENEC Chevrolet/GMC Shor	on InstructionsPart Numbers:CK MOUNTING KIT4456C 2500/3500 Heavy Duty4456ct & Long Bed4456
Equipment Required: Fastener Kit: 4456F Wrenches: 15/16", 15/16"Crowfoot Adaptor Drill Bits: 1/4" Other Tools: Drill, Reciprocating saw Optional, Raise Bed: 18mm socket, 15" extension As an option you can loosen or remove truck bed bolts to raise bed above top of truck frame. This will allow more room to slide rail kits in place. See following pages for detail.	WARNING: Under no circumstances do we recommend   exceeding the towing vehicle manufacturers recommended vehicle towing capacity.   9465/9475 HIDE-A-GOOSE HITCH INSTALLATION   All Fasteners Typical, Both Sides
Note! Some trucks come with optional plastic inner these hitches the inner fender liners will either h trimmed. Check with customer before proceedi Vehicle Forward	ave to be removed or
	<u><b>Figure 1</b></u> Bed Installation Shown

See Figure 6 for 6'-6" bed installation

(1)	Qty. (10)	5/8-11, Hex Nut	4	Qty. (4	Block 1/4 X 1.13 x 3.00			
2	Qty. (10)	5/8" Conical Toothed Washer	5	Qty. (2) Block 5/8 X 1.50 X 2.13				
3	Qty. (6)	5/8 X 2.50 Carriage Bolt – GR5	6 Qty. (4) Shims, 5/16 X 2.00 X 1.00 (Not Shown)					
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## **Installation Instructions** GOOSENECK MOUNTING KIT

Chevrolet/GMC 2500/3500 Heavy Duty

Part Numbers:

4456

Short & Long Bed

9465/9475 HIDE-A-GOOSE HITCH INSTALLATION

## NOTES:

- > This section of the instruction refers to installing the 9465 or 9475 head only.
- > Always make sure the ball is fully locked before towing.
- > Keep the ball and ball sleeve well lubricated.
- > Periodically re-torque all the hitch fasteners.
- > Check ball, hitch coupler, safety chains and other connections for proper operation every time you tow.

#### Warning:

- \* The tow vehicle manufacturers recommended towing capacities should UNDER NO CIRCUMSTANCES be exceeded.
- Check for adequate clearance between the gooseneck trailer and the rear of the cab and the rear of the truck box before installing hitch.
- All trucks have fuel lines, brake lines and electrical wiring located along the vehicle frame where the rail kit installs. Carefully examine the location of fuel lines, brake lines and electrical wires before installation and be certain not to damage these when positioning the hitch components. Be careful when drilling holes, cutting sheet metal and tightening fasteners as to not limit the integrity of these systems.

Hide-A-Goose Only – Drilled hole in bed location (see step 3). Short Box – 44-7/8 inches

Long Box – 45-3/8 inches

## **Installation Instructions**

- 1. From underneath the passenger's side of the vehicle, remove or cut out the section of the heat shield that is located under the bed, above the exhaust, and between the two bed supports.
- 2. On short bed models, cut the heat shield on the gas tank or bend the top edge about 1" down to make room for the hitch. See Figure 2. On models with gasoline engines, temporarily detach the fuel vapor pump from the back of the gas tank.
- 3. When installing the 9465/9475 Hide-A-Goose hitch, a hole must be drilled in the bed of the truck. Mark and drill a 1/4" hole 44-7/8 inches (6'-6" bed) / 45-3/8 inches (8' bed) from the rear of the bed and centered between the wheel wells. Using a hole saw, enlarge the pilot hole to the final diameter hole size. Refer to the 9465/9475 Hide-A-Goose hitch instruction sheet for hole size.

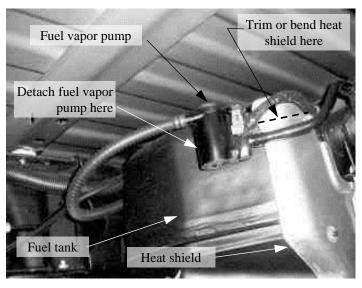


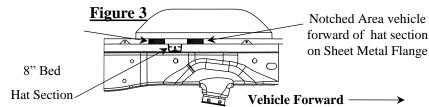
Figure 2
Rear of Gas Tank

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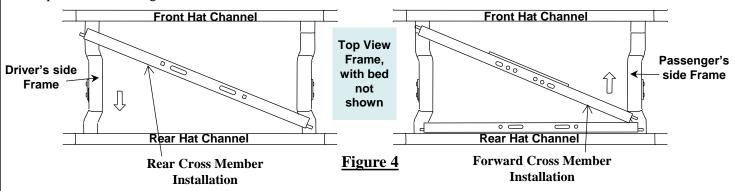
# Installation InstructionsPart Numbers:GOOSENECK MOUNTING KIT4456Chevrolet/GMC 2500/3500 Heavy Duty<br/>Short & Long Bed5465/9475 HIDE-A-GOOSE HITCH INSTALLATION

4a. Placing Cross Members Between Bed And Frame: Notching the Side Flange. From the passenger's side wheel well, notch the sheet metal flange as shown in Figure 3. After notching, the cut steel surfaces should be touched up with paint to prevent rusting.

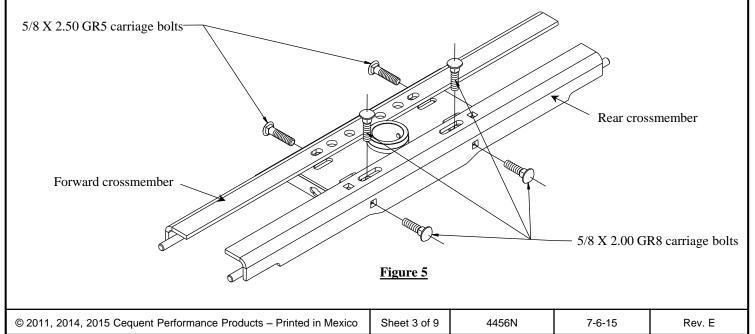
As an option you can loosen or remove (8) truck bed bolts to raise bed above top of truck frame. This allows room to slide rails in place without notching. Use 15" extension and 18mm socket to loosen/remove bolts from below bed. Keep bed in raised position with wood blocks.



**4b.** Placing Crossmember Between Bed And Frame: Optional. On 8' bed models the rails can be installed from underneath the vehicle by placing one end of the <u>rearward</u> crossmember above the vehicle frame and maneuvering the opposite end above the vehicle frame. The <u>forward</u> crossmember can then be installed using the same procedure. See figure 4 for rail installation.



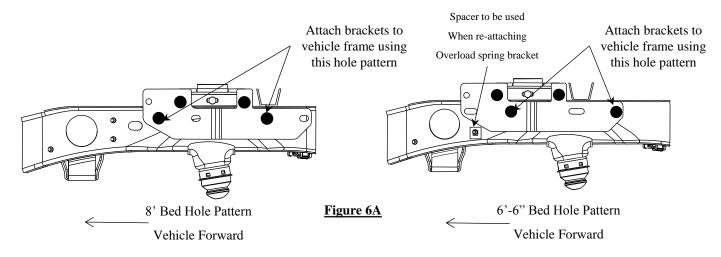
- 5. Place the 5/8 X 2.00 GR8 carriage bolts from the Hide-A-Goose hitch fastener kit into the long slots on the rearward cross member from underneath the vehicle. Insert the 5/8 X 2.50 GR5 carriage bolts through the square hole on the vertical leg on the forward crossmember.
- 6. Lift Hide-A-Goose hitch into position and loosely secure the hitch using the 5/8" conical toothed washers and 5/8 hex nuts.
- 7. Insert the 5/8 X 2.00 GR8 carriage bolts through the square holes in the vertical leg of the rearward crossmember and loosely install the 5/8 conical toothed washers and 5/8 hex nuts (see figure 5 below).



## Installation Instructions<br/>GOOSENECK MOUNTING KITPart Numbers:GOOSENECK MOUNTING KIT4456Chevrolet/GMC 2500/3500 Heavy Duty<br/>Short & Long BedShort & Long Bed

## 9465/9475 HIDE-A-GOOSE HITCH INSTALLATION

- 8. If truck bed was raised to install rails: Torque the hitch bolts to the rails now and then remove wood blocks and drop bed down to truck frame aligning head with 3-1/2" diameter hole cut in bed. Reinstall and torque bed bolts.
- 9. Short Bed Trucks with overload springs. Remove the front overload spring bumper bracket. Keep all hardware for re-installation later.
- 10. Fishwire 5/8 carriage bolts and 1/4 X 1.13 x 3.00 blocks through the large holes in the vehicle frame rails and through the smaller mounting holes in the frame rails.



- 11. Position the hitch frame brackets using the hole patterns shown in figure 6 and loosely install the 5/8 conical toothed washers and 5/8 hex nuts.
- 12. Loosely re-install the spring bumper brackets removed earlier. Place a <sup>1</sup>/<sub>4</sub>" thick, square holed spacer block between the frame and the spring bumper bracket as shown above in Figure 6A
- 12. Align the studs on the crossmembers with the slots in the frame brackets and loosely install the 5/8 conical toothed washers and 5/8 hex nuts on the studs.
- 12. Position the Hide-A-Goose hitch with the hole drilled in the bed of the vehicle. Torque the GR8 fasteners on the horizontal leg of the rearward rail to 210 ft.-lb (285 N\*m). Using a crows foot adapter torque the GR8 fasteners on the vertical leg of the rearward rail to 150 ft.-lb. (203 N\*m). Torque the GR5 fasteners for the forward rail vertical leg attachment to 150 ft.-lb. (203 N\*m).
- 13. Torque the GR5 fasteners attaching the crossmembers to the frame brackets to 150 ft.-lb. (203 N\*m). Torque the GR5 fasteners attaching the frame brackets to the vehicle frame rails to 150 ft.-lb. (203 N\*m)
- 14. Reinstall the fuel vapor pump if removed in installation step 2.



Figure 6B

Overload spring bracket to be removed \_ with short bed application.

Installation InstructionsPart Numbers:GOOSENECK MOUNTING KIT4456Chevrolet/GMC 2500/3500 Heavy Duty Short & Long BedShort & Long Bed							
Equipment Required:   Fastener Kit: 4456F   Wrenches: 15/16"   Drill Bits: 1/4"   Other Tools: Drill, Reciprocating saw   Optional, Raise Bed: 18mm socket, 15" extension   As an option you can loosen or remove truck 6300   bed bolts to raise bed above top of truck	exce towi	eding the ng capacit )44 / 83	towing vehicle ma iy.	cumstances do we re nufacturers recomr <u>CNECK HIT(</u> <u>DN</u>	nended vehicle		
frame. This will allow more room to slide rail kits in place. See following pages for detail. <u>Note</u> ! Some trucks come with optional plastic inner fer these hitches the inner fender liners will either have	ider line to be re	<b>Fastene</b> ers. To in moved o	rs Typical, Both				
Fasteners from Hitch Fastener Kit							
Vehicle Forward							
3 4	Figu	<u>ure 7</u>					
1 Qty. (10) 5/8-11, Hex Nut	4	Qty. (4)	Block 1/4 X 1.13	x 3.00			
2 Qty. (10) 5/8" Conical Toothed Washer	5	Qty. (2)	Block 5/8 X 1.50				
3 Qty. (6) 5/8 X 2.50 Carriage Bolt – GR5	6 Sheet 4	Qty. (4)	Shims, 5/16 X 2.0	00 X 1.00 (Not Shown)	Roy E		

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## **Installation Instructions GOOSENECK MOUNTING KIT**

Part Numbers:

4456

Chevrolet/GMC 2500/3500 Heavy Duty

Short & Long Bed

6300 / 630044 / 8339 GOOSENECK HITCH INSTALLATION

## NOTES:

- > This section of instructions refers to installing the 6300, 630044 or 8339 head only.
- > Always make sure the ball is fully locked before towing.
- > Keep the ball and ball pocket well lubricated.
- > Periodically re-torgue all the hitch fasteners.
- > Check ball, hitch coupler, safety chains and other connections for proper operation every time you tow.

### Warning:

- The tow vehicle manufacturers recommended towing capacities should UNDER NO CIRCUMSTANCES be exceeded.
- Check for adequate clearance between the gooseneck trailer and the rear of the cab and the rear of the truck box before installing hitch.
- All trucks have fuel lines, brake lines and electrical wiring located along the vehicle frame where the rail kit installs. Carefully examine the location of fuel lines, brake lines and electrical wires before installation and be certain not to damage these when positioning the hitch components. Be careful when drilling holes, cutting sheet metal and tightening fasteners as to not limit the integrity of these systems.

## **Installation Instructions**

- 1. From underneath the passenger's side of the vehicle, remove or cut out the section of the heat shield that is located under the bed, above the exhaust, and between the two bed supports. On 6'-6" bed models the section of the heat shield located between the rear bed support and the spare tire will also need to be removed.
- 2. On short bed models, cut the heat shield on the gas tank or bend the top edge about 1" down to make room for the hitch (see Figure 8). On models with gasoline engines, temporarily detach the fuel vapor pump from the back of the gas tank.

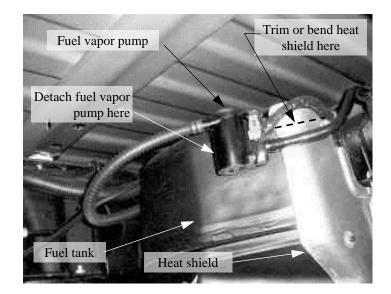
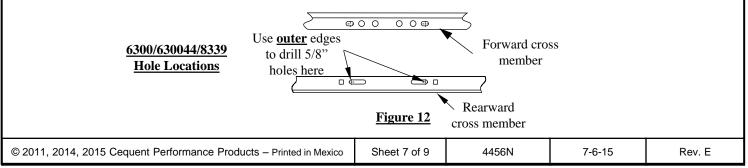


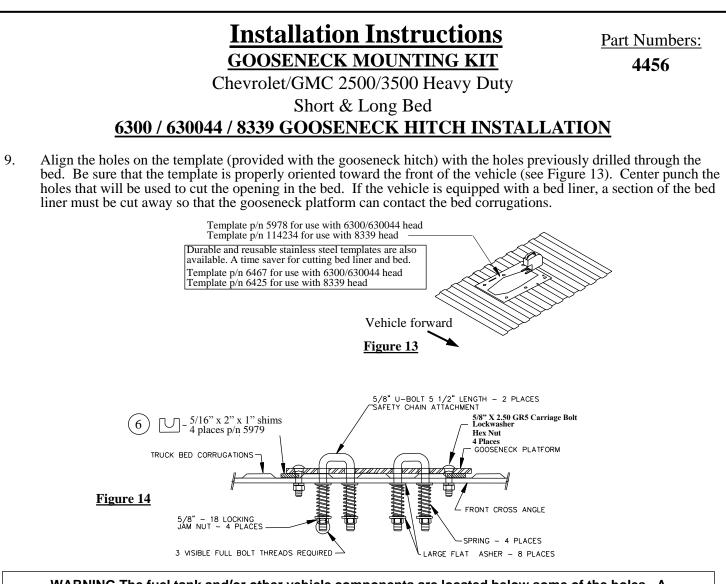
Figure 8 Rear of Gas Tank

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#### **Installation Instructions** Part Numbers: **GOOSENECK MOUNTING KIT** 4456 Chevrolet/GMC 2500/3500 Heavy Duty Short & Long Bed 6300/630044/8339 GOOSENECK HITCH INSTALLATION Placing Cross Members Between Bed And Frame: Notching the Side Flange. From the passenger's side wheel 3a. well, notch the sheet metal flange as shown in figure 9. After notching, the cut steel surfaces should be touched up with paint to prevent rusting. Figure 9 Notched Area vehicle As an option you can loosen or remove (8) forward of hat section truck bed bolts to raise bed above top of truck on Sheet Metal Flange frame. This allows room to slide rails in place 8" Bed without notching. Use 15" extension and 18mm Hat Section socket to loosen/remove bolts from below bed. Vehicle Forward Keep bed in raised position with wood blocks. Placing Crossmember Between Bed And Frame: Optional. On 8' bed models the rails can be installed from **3b**. underneath the vehicle by placing one end of the rearward crossmember above the vehicle frame and maneuvering the opposite end above the vehicle frame. The forward crossmember can then be installed using the same procedure. See figure 10 for rail placement. Front Hat Channel Front Hat Channel **Top View** Frame, Passenger's Driver's side with bed side Frame Frame not ĮĻ shown Rear Hat Channel Rear Hat Channel **Rear Cross Member Forward Cross Member** Figure 10 Installation Installation Fishwire 5/8 carriage bolts and 1/4 X 1.13 x 3.00 blocks through the large holes in the vehicle frame rails and 4. though the smaller attachment holes in the frame rails. 5. Position the hitch frame brackets using the hole patterns shown in figure 11 and loosely install the 5/8 conical toothed washers and 5/8 hex nuts. Bed Hat Section Figure 11 8' Bed Hole Pattern 6'-6" Bed Hole Pattern Vehicle Forward **Vehicle Forward** Align the studs on the crossmembers with the slots and holes in the frame brackets and loosely install the 5/8 6. conical toothed washers and 5/8 hex nuts on the studs. 7. With the cross members and side brackets properly aligned, torque all 5/8-11 GR5 fasteners on the bracket to 150 ft.-lb (203 Nm).

8. <u>For 6300/630044 & 8339</u> use the <u>outer</u> slots in the rearward cross member as a template to drill 5/8" diameter holes through the truck bed as shown in Figure 11. Due to the fuel tank, not all holes can be drilled from under the vehicle, but should be done later from inside the bed.





<u>WARNING</u> The fuel tank and/or other vehicle components are located below some of the holes. A wood or metal shield must be placed between the frame and the fuel tank to prevent puncturing the fuel tank when the drill breaks through the bed.

- 10. Drill 1/4" pilot holes (size will depend on width of blade in saber saw).
- 11. Cut out the truck bed and the bed hat section on 6'-6" bed models from underneath the bed of the vehicle and file edges as needed.
- 12. Install the hitch into the opening.
- 13. Use the hitch as a guide to drill the forward 5/8" diameter mounting holes. Also, drill 5/8" diameter U-Bolt holes if installing a 6300/630044 or 8339 gooseneck hitch.
- 14. Before installing the 5/8" carriage bolts through the hitch, the U-block shims must be placed between the hitch and the bed and between the cross members and the bottom of the bed. These shims are necessary to prevent the bed corrugations from collapsing when the bolts are tightened.
- 15. Install the 5/8 X 2.50 GR5 carriage bolts through the hitch, shims and cross members. Secure with lock washers and nuts. Torque nuts to 150 ft.-lb. (203 N-m).
- 16. **For 6300/630044 and 8339 Installations:** Install the (2) U-bolts through the hitch and from under the vehicle install the large flat washer over the U-Bolt followed by a spring, another large flat washer and secure with a thin 5/8" jam nut. Repeat for the other legs of the U-bolts. The 5/8" jam nuts are tightened until (3) threads are visible past the bottom of the jam nut.
- 17. Reinstall the fuel vapor pump if removed in installation step 2.
- **18.** If truck bed was raised to install rails: Reinstall and torque bed bolts.

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#### LIMITED LIFETIME WARRANTY

Part No:\_\_\_

Original Owner:\_\_\_\_\_

Date of Original Purchase:\_\_\_\_\_

Original Installer:

1. Limited Lifetime Warranty ("Warranty"). Cequent Performance Products, Inc. ("We" or "Us") warrants to the original consumer purchaser only ("You") that the product will be free from material defects in both material and workmanship, ordinary wear and tear excepted; provided that installation and use of the product is in accordance with product instructions. There are no other warranties, express or implied, including the warranty of merchantability or fitness for a particular purpose. This warranty is not transferable.

2. Limitations on the Warranty. This Warranty does not cover: (a) normal wear and tear; (b) damage through abuse, neglect, misuse, or as a result of any accident or in any other manner; (c) damage from misapplication, overloading, or improper installation; (d) improper maintenance and repair; and (e) product alteration in any manner by anyone other than Us, with the sole exception of alterations made pursuant to product instructions and in a workmanlike manner.

3. Obligations of Purchaser. To make a Warranty claim, contact Us, at our principal address of 47912 Halyard Dr. Suite 100, Plymouth, MI 48170, 1-888-521-0510, identify the product by model number, and follow the claim instructions that will be provided. Any returned product that is replaced by Us becomes our property. You will be responsible for return shipping costs. Please retain your purchase receipt to verify date of purchase and that You are the original consumer purchaser. The product and the purchase receipt must be provided to Us in order to process Your Warranty claim.

4. Remedy Limits. Product replacement is Your sole remedy under this Warranty. We shall not be liable for service or labor charges incurred in removing or replacing a product or any incidental or consequential damages of any kind.

5. Assumption of Risk. You acknowledge and agree that any use of the product for any purpose other than the specified use(s) stated in the product instructions is at Your own risk.

6. Governing Law. This Warranty gives You specific legal rights, and You also may have other rights which vary from state to state. This Warranty is governed by the laws of the State of Michigan, without regard to rules pertaining to conflicts of law. The state courts located in Oakland County, Michigan shall have exclusive jurisdiction for any disputes relating to this Warranty.